



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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648.4702
Job Sheet 210094



Part No: 648.4702

Job Qty: 2 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/26/20

Job Tracking No:

Due Date: ~~7/16/20~~ *June*

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	7/16/20		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		

DART
AEROSPACE
Container No: S280453
Part: 648.4702
Job No: 210094
Serial No/Batch: S280453
Revision: 5
Inspector:
Exp Date:
Instructions:
Date: 06/01/20

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CANADA
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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	QC 4	2 pcs	7/16/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	68-6
					QC 4 - 78	69
					QC 4 - 84	DAS
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	2 pcs	7/16/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	68-6
					Packaging 3 - 9 - B4B	69
					Packaging 3 - 10 - B4B	DAS
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	2 pcs	7/16/20	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
						9-89
						JUN 01 2020
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DAS JUN 01 2020

140 QC 21 - FG

2 pcs

7/16/20

0.00 0.00

QC 21 - FG - 21

21

QC 21 - FG - 70

9-20

QC 21 - FG - 9

Part Op 110 - Packaging 1 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 648.4702

135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402

140 - (QC21- Final Inspection - Work Order Release)

016259

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5110495
188-FSCS-832-5/8	Clock Spring Cover Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5255244 5185728
600.1309-A	Label	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136410
600.1313	C3 Warning Label	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	52504139
AN4-16A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5278911
C2-14-2	Label Rivets	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253886
C2-3-1	Latch Shaft Du Bearing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5256030
C2-3-2-1	Roller Pin Retaining Ring	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5222866
C2-3-3-1	Latch Roller DU Bearing	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254257
C2-3-5	Spacer, Teflon	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253881
C2-3-8	Actuator Shaft Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5251135
C3-10-2	Lock Spring	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254627
C3-12-1	Lock Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5240284
C3-12-6	Lock Roller Pin Circlip	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251333
C3-13-1	Keeper Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5278020
C3-13-5	Spring, Keeper	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5253898
C3-3-4-1	Ring, Retaining	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5240249
C3-3-9	Actuator Spring	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5237238
C3-4-1	Load Beam Bushing	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5254125
C3-7-1	Load Beam Bumper	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5249355
C3-7-2	Lock Bumper	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5189979
C3-8-4	Solenoid Cover Gasket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5276757
NAS1149F0463P	Washer (AN960-416)	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5280175
MS21044N4	Nut, Self-Locking	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5270748
AN4-17A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264511
MS21083N3	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5220750
NAS1149F0332P	Washer (AN960-10L)	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5247891
MS35266-63	Solenoid Cover Screw	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253442
NAS1149F0363P	Washer (AN960-10)	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5260817
AN6-15A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5251790
MS21083N6	Nut	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5251199
NAS1149F0632P	Washer (AN960-616L)	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5067038

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	4	34	0
	188-FSCS-832-5/8	8	60	0
	600.1309-A	2	31	0
	600.1313	2	20	0
	AN4-16A	6	118	0
	AN4-17A	2	104	0
	AN6-15A	2	18	0
	C2-14-2	4	68	0
	C2-3-1	4	29	0
	C2-3-2-1	4	80	0
	C2-3-3-1	2	16	0
	C2-3-5	4	68	0
	C2-3-8	4	43	0
	C3-10-2	2	17	0
	C3-12-1	4	62	0
	C3-12-6	4	20	0
	C3-13-1	4	23	0
	C3-13-5	2	29	0
	C3-3-4-1	8	24	0
	C3-3-9	2	16	0
	C3-4-1	4	27	0
	C3-7-1	2	4	0
	C3-7-2	4	20	0
	C3-8-4	2	18	0
	MS21044N4	8	92	0
	MS21083N3	4	79	0
	MS21083N6	2	30	0
	MS35266-63	2	25	0
	NAS1149F0332P	4	2,112	0
	NAS1149F0363P	2	556	0
	NAS1149F0463P	16	139	0
	NAS1149F0632P	4	162	0
Part Specifications				
Specifications could not be found.				

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